

# V-Cleat Road-Away Milling Belt

High capacity cleat designs  
for ultimate performance  
and durability

**APACHE**

HOSE & BELTING CO., INC.



[www.road-awaybelt.com](http://www.road-awaybelt.com)

# Features and Benefits that Make Apache's High Performance V-Cleat Patterns Superior

- High strength rubber compounds allow belt and cleats to withstand Impact from heavy, sharp materials.
- Our single piece / molded cleats eliminate the danger of cleat separation from the belt.
- Advanced splicing techniques assure ultimate strength, flexibility and performance to withstand the rigors of high speeds and small pulley diameters.
- More carrying capacity and better leveling of material on carrying side.
- Smoother, quieter return and better tracking, thanks to the center "Stabilization Profile."
- 1" high cleats for ultimate capacity.
- Wide cleat base for added strength and durability.

Mechanical fasteners are also available. Apache recommends Flexco 550 Bolt Hinged Megalloy Fasteners with bare stainless pin.

## V-Cleat Road-Away Milling Belt

is available in three belt constructions:

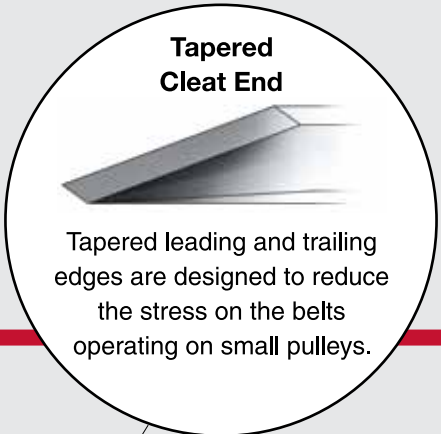
- 2 Ply 220# piw with 3/16" top cover x 1/16" bottom cover Gauge: .375' with cleat 1.375"
- 2 Ply 400# piw with 3/16" top cover x 1/16" bottom cover Gauge: .394' with cleat 1.394"
- 3 Ply 225# piw with 3/16" top cover x 1/16" bottom cover Gauge: .420' with cleat 1.420"

PIW=Pounds per inch of belt width per lineal foot.

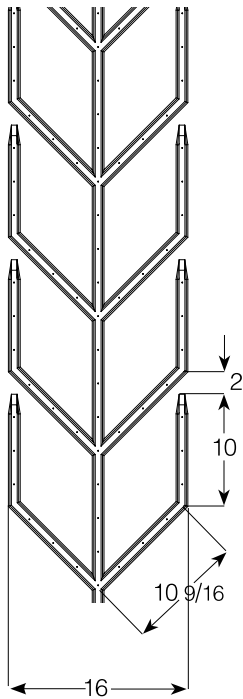


# V-Cleat Patterns

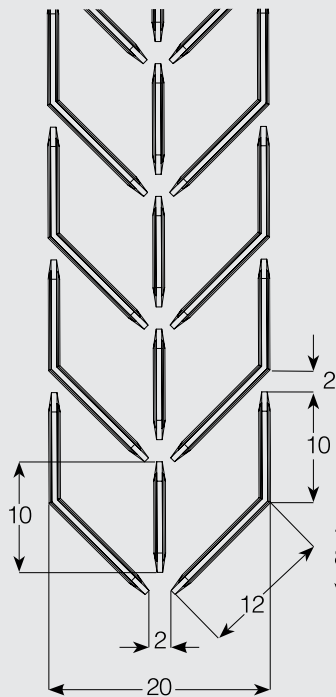
12" Cleat centers  
Metric widths available



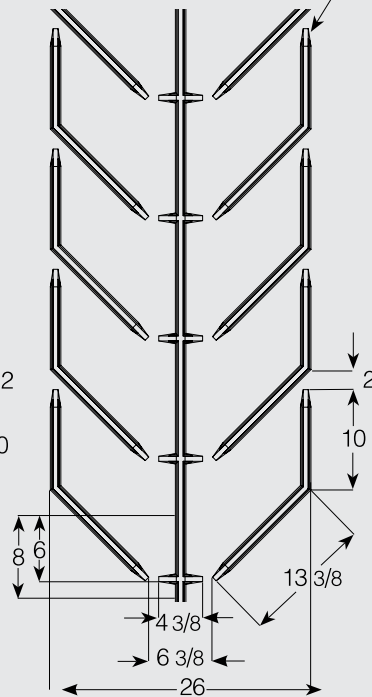
## NEW Pattern!



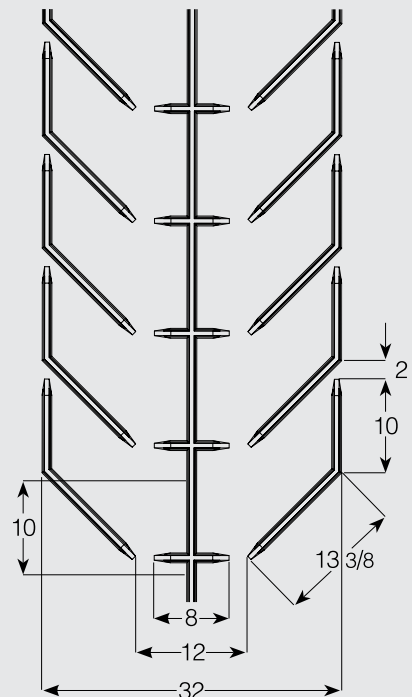
- 24" Belt width **MAXIMUM**
- 1/2" Cleat height
- 1-3/16" Cleat base width
- 1/2" high "continuous" stabilizing center profile
- Base belt recommended is 2 ply 220# 3/16 x 1/16 for smaller pulleys



- 30" Belt width minimum
- 1" Cleat height
- 1-1/4" Cleat base width
- 1" high "continuous" stabilizing center profile



- 36" Belt width minimum
- 1" Cleat height
- 1-1/4" Cleat base width
- 1" high "continuous" stabilizing center profile

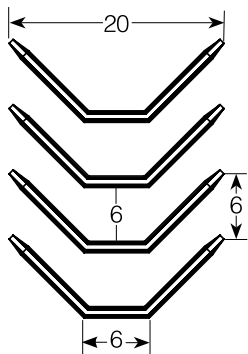


- 42" Belt width minimum
- 1" Cleat height
- 1-1/4" Cleat base width
- 1" high "continuous" stabilizing center profile

# Molded U-Cleat Road-Away Milling Belt

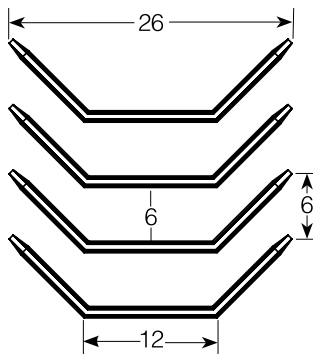
## 20" cleat pattern

24" belt widths, minimum



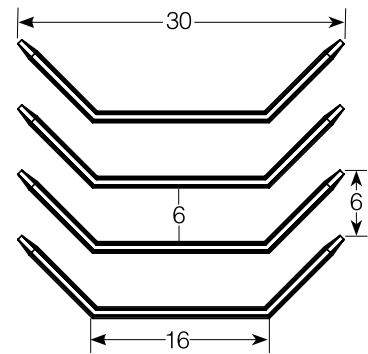
## 26" cleat pattern

36" belt widths, minimum



## 30" cleat pattern

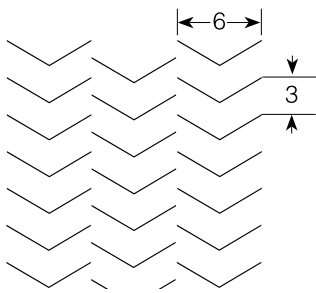
42" belt widths, minimum



# Vulcanized Custom Cleated Belt Patterns for Milling and Other Applications

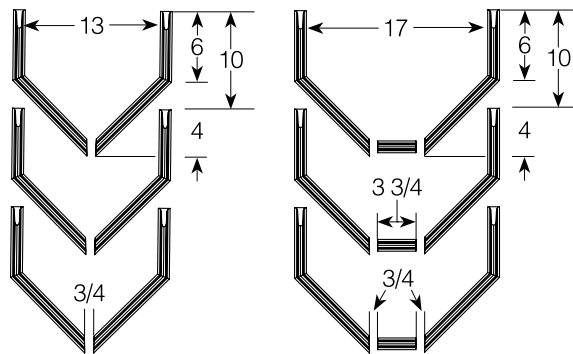
## OTHER CUSTOM PATTERNS AVAILABLE

### DUROCLEAT™ Molded Chevron



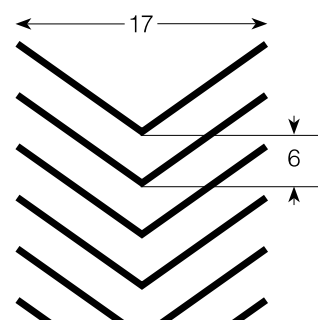
Cleats: 1/4" High x 3/8" wide

### Steep Angle Chevrons



Cleats: 1 1/2" High x 3/4" wide

### Closed Chevrons



Cleats: 3/8" High x 3/8" wide

### CORPORATE HEADQUARTERS

CEDAR RAPIDS, IA

ISO 9001:2008 Certified  
Website: [www.apachehb.com](http://www.apachehb.com)

NATIONAL SALES GROUP  
Toll Free: 800-553-5455  
Fax: 319-365-2522

### REGIONAL SALES AND DISTRIBUTION CENTERS

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Toll Free: 800-821-5160

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